

# Work Order ID 94290

Wednesday, December 05, 2012 12:40:31 P

\*94290\*

Ship today Page 1

Item ID: D412-709-011

Accept

\*N900040100\*

Setup Start

\*NS1\*

Revision ID:

Stop

\*NS2\*

Item Name: Escape Panel Modification

Start Date: 12/5/2012 Start Qty: 4.00

\*4\*

Cust Item ID:

Required Date: 12/5/2012 Req'd Qty: 4.00

\*4\*

Customer:

Reference:

Approvals:

Process Plan:

*MF*

Date:

12-12-05

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start

\*NR1\*

Stop

\*NR2\*

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

IIN-D412-709

Rev C

100

\*100\*

DC

Document Control

DOCUMENT CONTROL

Memo

Photocopy bluefile & type labels per PPPD412-709-011 CHG001

0.00

0.00

DAS  
15  
2-09

12-12-06

4

MCS 12-12-06

4

110

\*110\*

Packaging

Packaging

Pick Kit

Memo

0.00

0.00

4

12/12/05 JB

120

\*120\*

QC

Quality Control

QC4- 100% Inspect kits for completeness

Memo

0.00

0.00

DAS  
15  
2-09

12-12-06

4

**Work Order ID 94290****\*94290\***

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Wednesday, December 05, 2012 12:40:31 P

Item ID: D412-709-011

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Escape Panel Modification

Start Date: 12/5/2012 Start Qty: 4.00

**\*4\***

Cust Item ID:

Required Date: 12/5/2012 Req'd Qty: 4.00

**\*4\***

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start **\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
<b>*130*</b>	Packaging								
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D412-709-011 Location: <u>SHIP</u>								
140	QC21- Final Inspection - Work Order Release	0.00							
<b>*140*</b>									
QC	Memo	0.00							
Quality Control									

MLJ 12-12-06

MK  
12-12-06

# Picklist Print

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Page 1

Work Order ID: 94290  
Parent Item: D412-709-011  
Parent Item Name: Escape Panel Modification








Start Date: 12/5/2012

Required Date: 12/5/2012

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev:B Removed Manufacturing 05-11-06 JLM  
IPP rev C removed sub-components 07.11.12 EC  
DD verf:EC  
IPP Rev:D 10.05.20 added D3561-1

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN6-20A Bolt	<i>Smb</i> <i>4X</i>	Purchased	No			110	Each	53.0000	3	12	<i>7B</i>		
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST340		53							
				123525		28			<i>123525</i>				
				123900		25							
AN960JD10L Washer	<i>Smb</i> <i>4X</i> <i>NAS1149D0332J</i>	Purchased	No			110	Each	0.0000	2	8	<i>20</i>		
AN960JD616 Washer	<i>Smb</i> <i>4X</i> <i>NAS1149D0663J</i>	Purchased	No			110	Each	0.0000	5	20	<i>7B</i>		
*AN960JD616L Washer	<i>Smb</i> <i>4X</i> <i>NAS1149D0616J</i>	Purchased	No			110	Each	0.0000	5	20	<i>20</i>		
D3118-3 Sign Assembly	<i>Smb</i> <i>4X</i>	Manufactured	No			110	Each	0.0000	1	4	<i>7B</i>		
D3224-1 Frame	<i>Smb</i> <i>4X</i>	Manufactured	No			110	Each	8.0000	1	4	<i>7B</i>		
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST218		4			<i>92390</i>				
				92390		4							
				ST224		4							
				92154		4							
D3239-1 Cover	<i>Smb</i> <i>4X</i>	Manufactured	No			110	Each	23.0000	2	8	<i>20</i>	<i>12/12/05</i>	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST035		23			<i>86675</i>				
				86675		11							
				92811		12							

# Picklist Print

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Work Order ID: 94290

Parent Item: D412-709-011

Parent Item Name: Escape Panel Modification

Start Date: 12/5/2012

Required Date: 12/5/2012

Start Qty: 4.00

Required Qty: 4.00

D412-709-013 Manufactured No  
Escape Panel Push Out Window

110 Each 2.0000

1 4 ✓ JB

Location Loc Qty Loc Code

FG049A 2  
92135 2

2X92135

MS21042L3 Purchased No  
Nut

110 Each 4,845.0000

2 8 ✓ JB

Location Loc Qty Loc Code

FP001 155  
122141 155  
GA 431  
122452 431  
ST300 225  
117885 32  
119017 55  
119075 138  
ST314 534  
123265 534  
ST506 3500  
123900 3500

SM 400

MS21042L6 Purchased No  
Nut

110 Each 686.0000

3 12 ✓ JB 12/12/05

Location Loc Qty Loc Code

ST314 686  
117677 25  
118384 3  
118927 48  
119075 4  
120308 87  
122441 19  
123248 350  
123355 150

120308

# Picklist Print

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Work Order ID: 94290

Parent Item: D412-709-011

Parent Item Name: Escape Panel Modification

Start Date: 12/5/2012

Required Date: 12/5/2012

Start Qty: 4.00

Required Qty: 4.00

MS35207-262

Purchased

No

110

Each

252.0000

2

8

Screw

Smp 400

Location

Loc Qty

Loc Code

ST289

252

115016

152

121014

100

115016

JB

12/12/05



## 5.0 PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -017	Qty -019	Qty -021	Qty -023	Part Number	Description
X							D412-709-011	ESCAPE PANEL MODIFICATION KIT
1	X						D412-709-013	ESCAPE PANEL PUSH OUT WINDOW KIT
		X					D412-709-015	HINGE PANEL DOOR MODIFICATION KIT
		1	X				D412-709-017	HINGE PANEL DOOR REPLACEMENT WINDOW KIT
				X			D412-709-019	CARGO DOOR PUSH OUT WINDOW KIT
					X		D412-709-021	HINGE PANEL DOOR PUSH OUT WINDOW MODIFICATION KIT
					1	X	D412-709-023	HINGE PANEL DOOR REPLACEMENT PUSH OUT WINDOW KIT
			1				D2126-0720	LOCKING SEAL
<del>1</del>	<del>1</del>	<del>1</del>	<del>1</del>	<del>1</del>	<del>1</del>	<del>1</del>	<del>D3118-3</del>	<del>SIGN ASSEMBLY</del>
				1			D3136-041	WINDOW ASSEMBLY
	1						D3136-043	WINDOW ASSEMBLY
<del>1</del>	<del>1</del>	<del>1</del>	<del>1</del>	<del>1</del>	<del>1</del>	<del>1</del>	<del>D3224-1</del>	<del>FRAME</del>
			1				D3236-1	WINDOW
						1	D3237-1-0720	SEAL RETAINER
	1			1			D3237-1-0980	SEAL RETAINER
						1	D3237-3-0720	SEAL FILLER
	1			1			D3237-3-0980	SEAL FILLER
<del>2</del>	<del>1</del>	<del>1</del>	<del>1</del>	<del>1</del>	<del>1</del>	<del>1</del>	<del>D3239-1</del>	<del>COVER</del>
		1					D3240-1	FRAME
						1	D3543-1	HINGE PANEL DOOR PUSH OUT WINDOW
					1		D3543-3	HINGE PANEL DOOR PUSH OUT WINDOW FRAME
	1			1		1	D3561-1	WINDOW SEAL TOOL
<del>3</del>	<del>1</del>	<del>1</del>	<del>1</del>	<del>1</del>	<del>1</del>	<del>1</del>	<del>AN6-20A</del>	<del>BOLT</del>
<del>2</del>	<del>1</del>	<del>1</del>	<del>1</del>	<del>1</del>	<del>1</del>	<del>1</del>	<del>AN960JD10L</del>	<del>WASHER</del>
<del>5</del>	<del>1</del>	<del>1</del>	<del>1</del>	<del>1</del>	<del>1</del>	<del>1</del>	<del>AN960JD616</del>	<del>WASHER</del>
<del>5</del>	<del>1</del>	<del>1</del>	<del>1</del>	<del>1</del>	<del>1</del>	<del>1</del>	<del>AN960JD616L</del>	<del>WASHER</del>
<del>2</del>	<del>1</del>	<del>1</del>	<del>1</del>	<del>1</del>	<del>1</del>	<del>1</del>	<del>MS21042L3</del>	<del>NUT</del>
<del>3</del>	<del>1</del>	<del>1</del>	<del>1</del>	<del>1</del>	<del>1</del>	<del>1</del>	<del>MS21042L6</del>	<del>NUT</del>
<del>2</del>	<del>1</del>	<del>1</del>	<del>1</del>	<del>1</del>	<del>1</del>	<del>1</del>	<del>MS35207-262</del>	<del>SCREW</del>

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Date: 06.11.27